
Tuesday, August 09, 2011 3:36:58 PM

Accept

Setup Start[illegible]

Stop

[illegible]**Cust Item ID:**

Start Date: 8/9/2011 **Start Qty:** 10.00

Required Date: 8/12/2011 Req'd Qty: 10.00

Customer:

Reference:

Run Start

[illegible]

Approvals:

Process Plan:

CK

Date: 11/08/09

Tooling:

Date:

Stop

[illegible]

QC:

Date:

SPC (Y/N):

Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72718

Tuesday, August 09, 2011 3:36:58 PM

Page 2

Item ID: DSK081

Accept

Setup Start

Revision ID:

Stop

Item Name: D2940-1 TURNING DETAIL

Start Date: 8/9/2011 Start Qty: 10.00

Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

OK 11/08/17

10

0

Packaging

Identify and Stock in Kanban Location: MAT C12

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/8/18

11-08-17
(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 09, 2011 3:36:55 PM

Page 1

Work Order ID: 72718

Parent Item: DSK081

Parent Item Name: D2940-1 TURNING DETAIL

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A. 08.03.13 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6104-007		Manufactured	No				Each	12.0000		10			
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29 11.8.11

Round Billet, 17-4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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MAT046	12	
--------	----	--

71182 ✓	12	
---------	----	--

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

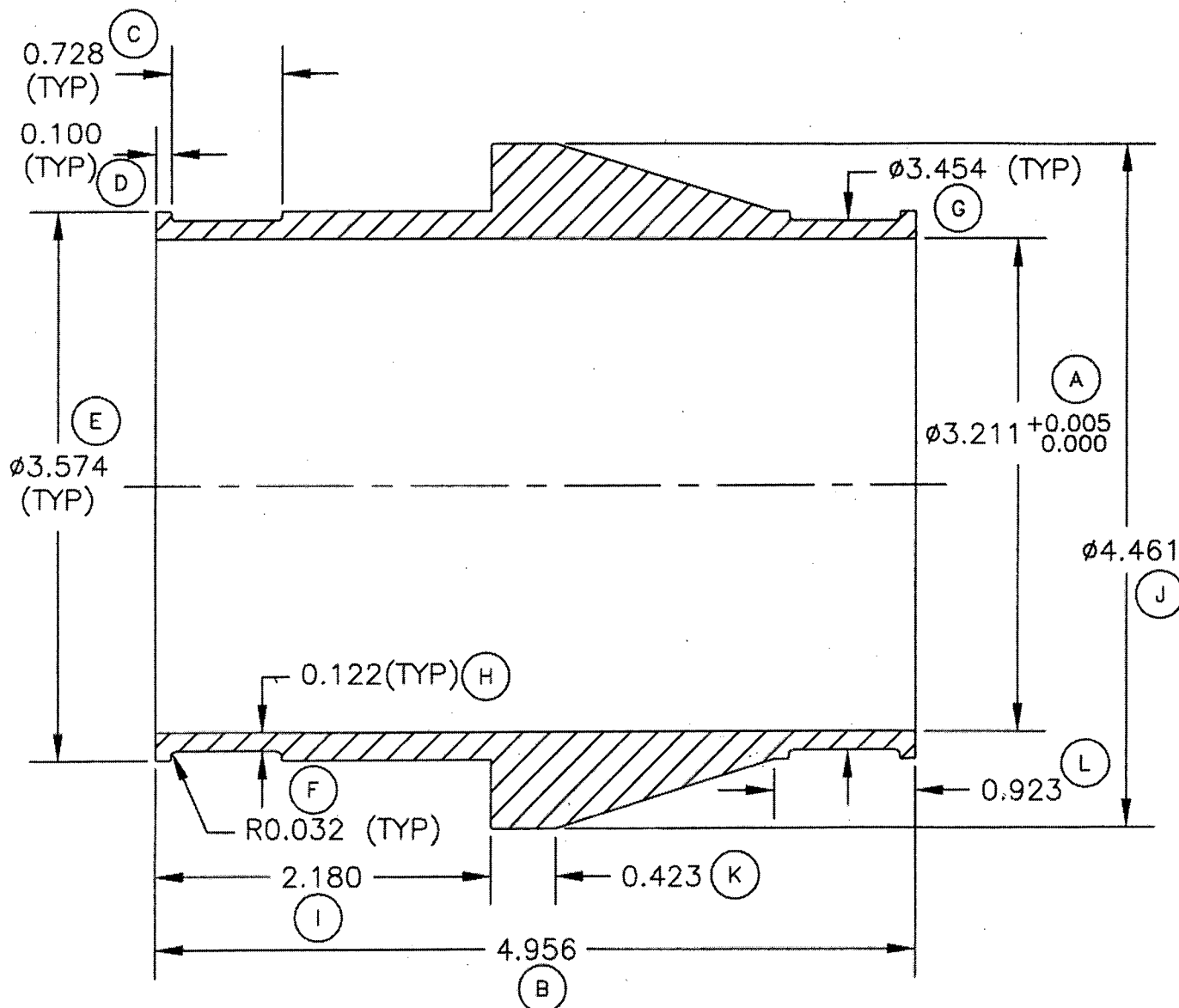
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSK 081	REV. B SHEET 1 OF 1
DATE 03.06.24		TITLE TURNING DETAIL FOR D2940-1	SCALE 1:1
A	03.03.07	NEW ISSUE	
B	03.06.24	ADDED 4.956 DIMENSION	

RELEASED
03-07-01 [Signature]



D2940-1 TURNING DETAIL

CL11/08/09
W/D: 72/18

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	72 718
Description: Turning Detail for D2940-1		Part Number:	DSK081
Inspection Dwg: DSK081	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	3.211	3.216	Rq .02	3.214	3.214	3.214	3.214	3.214
B	4.946	4.966	Rq .15	4.958	4.958	4.958	4.958	4.958
C	0.718	0.738		.725	.725	.725	.725	.725
D	0.090	0.110		.102	.102	.102	.102	.102
E	3.564	3.584		3.576	3.576	3.576	3.576	3.576
F	0.022	0.042		.032	.032	.032	.032	.032
G	3.444	3.464		3.456	3.456	3.456	3.456	3.456
H	0.112	0.132		.120	.120	.120	.120	.120
I	2.170	2.190		2.178	2.178	2.178	2.178	2.178
J	4.451	4.471		4.464	4.464	4.464	4.464	4.464
K	0.413	0.433		.420	.420	.420	.420	.420
L	0.913	0.933		.923	.923	.923	.923	.923
M								
N								
O								
P								

Measured by: Rq Date: 11.8.11

Audited by: GYK Date: 11/08/12

Prototype Approval: Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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DART AEROSPACE LTD		Work Order:	72718
Description: Turning Detail for D2940-1		Part Number:	DSK081
Inspection Dwg: DSK081	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

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B	4.946	4.966	RQ.15	4.958	4.958	4.958	4.958	4.958
C	0.718	0.738		.725	.725	.725	.725	.725
D	0.090	0.110		.102	.102	.102	.102	.102
E	3.564	3.584		3.576	3.576	3.576	3.576	3.576
F	0.022	0.042		.032	.032	.032	.032	.032
G	3.444	3.464		3.456	3.456	3.456	3.456	3.456
H	0.112	0.132		.120	.120	.120	.120	.120
I	2.170	2.190		2.178	2.178	2.178	2.178	2.178
J	4.451	4.471		4.464	4.464	4.464	4.464	4.464
K	0.413	0.433		.420	.420	.420	.420	.420
L	0.913	0.933		.923	.923	.923	.923	.923
M								
N								
O								
P								

Measured by: RQ Date: 11-8-11

Audited by: amz Date: 11/08/11

Prototype Approval: Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

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